# VISCOPLEX® 8-407

## An Efficient VI Improver for Hydraulic Lubricants

A RohMax Product

RohMax OIL ADDITIVES

**Function**

Viscosity index improver and pour point depressant for hydraulic fluids.

**Performance**

VISCOPLEX® 8-407 offers high VI improvement in combination with a high level of shear stability.
VISCOPLEX® 8-407 effectively controls paraffin crystallization and enables blending to achieve hydraulic fluids with superior low-temperature viscosities and pour points.
VISCOPLEX® 8-407 is designed for use in formulations containing paraffinic or blends of paraffinic and naphthenic base oils. VISCOPLEX® 8-407 is manufactured for optimized filterability and demulsification requirements.

**Composition**

VISCOPLEX® 8-407 is a solution of polyalkyl methacrylate (PAMA) in highly refined mineral oil.

**Physical Data**

Table 1 lists representative physical properties. (These do not constitute specifications.)

**Blending Efficiency**

The contribution to the kinematic viscosity at 100 °C of VISCOPLEX® 8-407 in straight mineral base oils is shown in Table 2.

**VISCOPLEX® Series 8 Hydraulic Fluid Viscosity Index Improvers**

**Table 1** **Typical Physical Properties of VISCOPLEX® 8-407**

| | |
|---|---|
| Visual Appearance | Clear, free of sediment |
| Color (ASTM D1500) | 1.0 |
| Viscosity at 100 °C, $mm^2/s$ (ASTM D445) | 1,600 |
| Density at 15 °C, $g/cm^3$ (ASTM D4052) | 0.934 |
| Flash Point, °C (ASTM D3278) | 120 |
| Shear Stability Index (P-SSI) 250 Passes (DIN 51382) | 15 |
| Sonic Test (ASTM D5621) (P-SSI/wt %) | 43/10 |

**Table 2** **Thickening Effect of VISCOPLEX® 8-407 at 100 °C**

| | 100 N | | | 150 N | | | 200 N | | | 350 N | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| VISCOPLEX® 8-407, % wt | 0 | 5 | 10 | 0 | 5 | 10 | 0 | 5 | 10 | 0 | 5 | 10 |
| Viscosity at 100 °C, $mm^2/s$ | 4.0 | 6.3 | 9.5 | 5.1 | 8.0 | 11.8 | 6.2 | 9.6 | 14.0 | 8.9 | 13.3 | 18.9 |

**Density**
The typical density of VISCOPLEX® 8-407, as a function of temperature, is given in Figure 1.

**Bulk Viscosity**
The typical bulk viscosity of VISCOPLEX® 8-407, as a function of temperature, is given in Figure 2.

**Additional Information**
For additional information on product availability, performance data and Material Safety Data Sheets, please contact your RohMax account manager or Customer Service Representative.

For an overview of our entire VISCOPLEX® and VISCOBASE® product range and complete information on handling and storage, please visit the Products & Applications section on our website www.rohmax.com.

**Figure 1** Density vs. Temperature

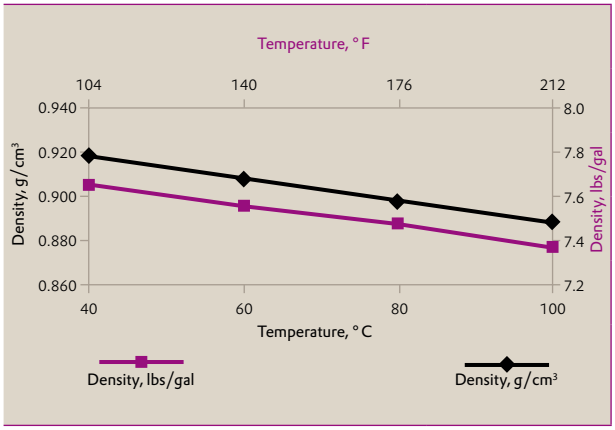
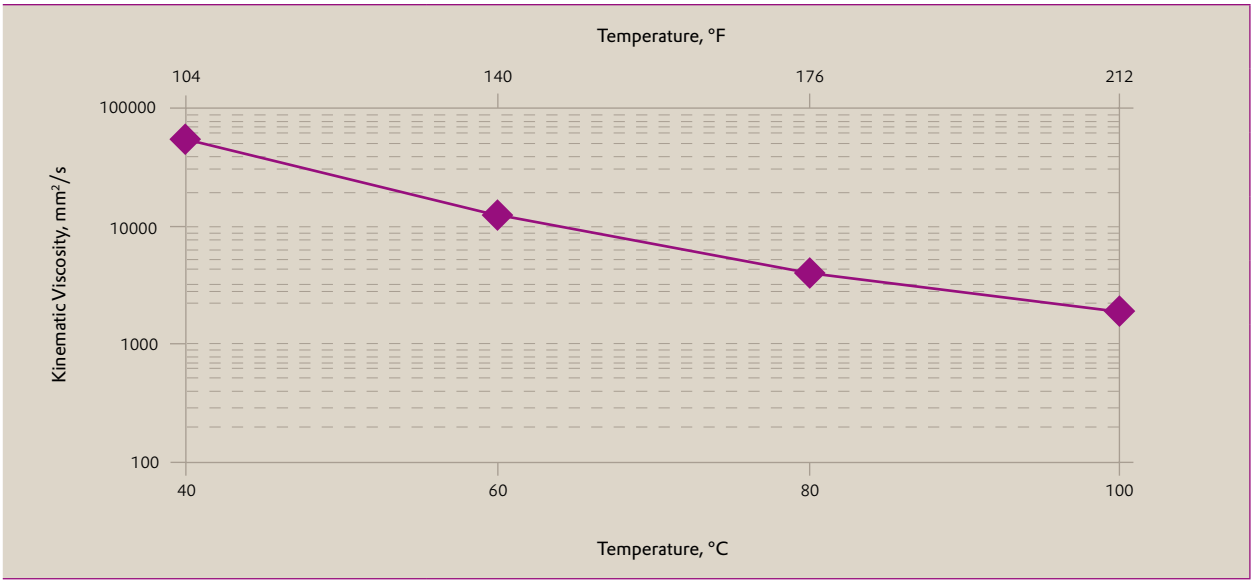



**Figure 2** Kinematic Viscosity vs. Temperature



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